

## Applications

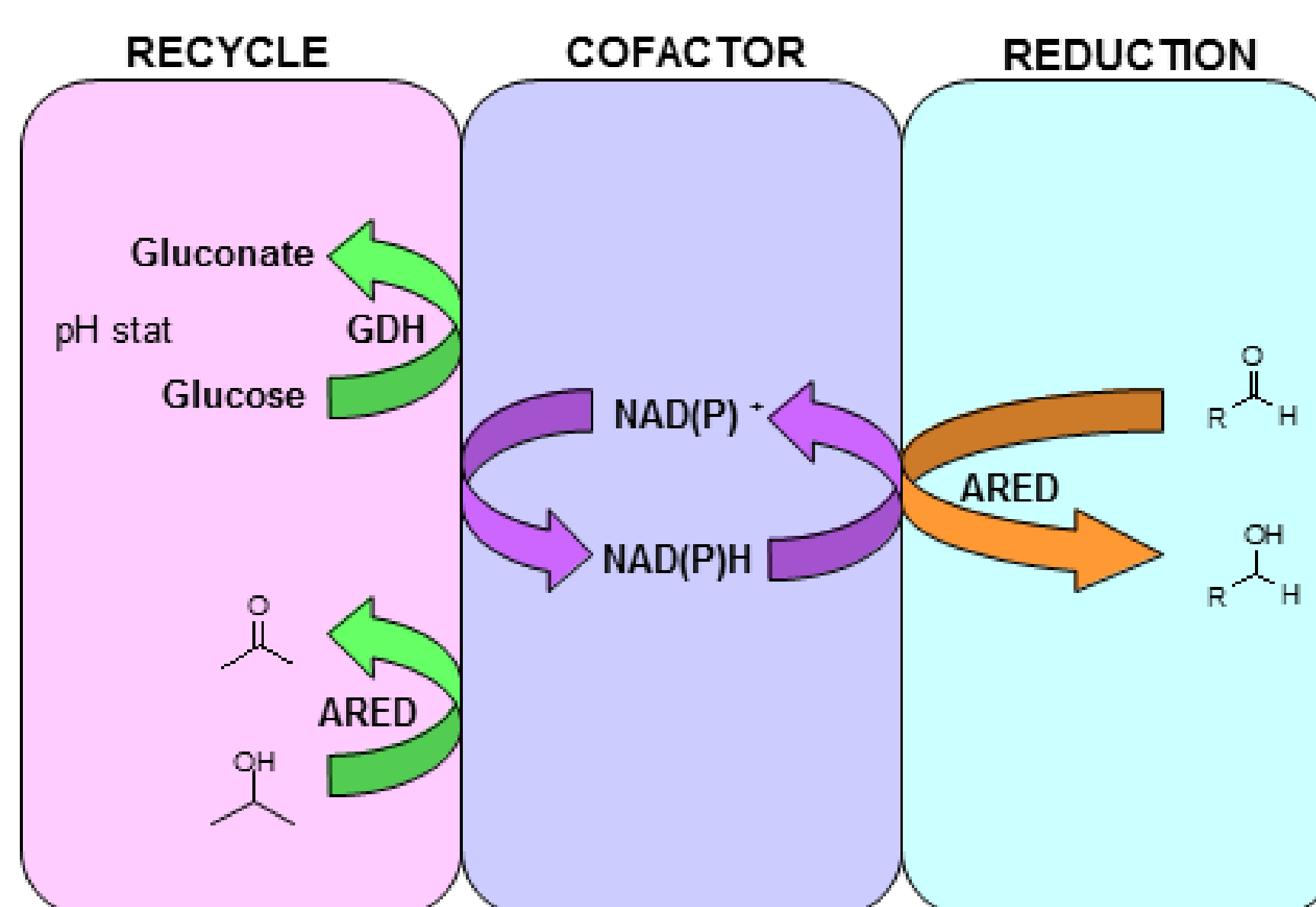
Synthesis of primary alcohols by enzymatic reduction of aldehydes. Selective reduction of an aldehyde in the presence of a ketone.

## Kit description

The kit contains 16 diverse pre-formulated aldehyde reductase (ARED) biocatalysts as lyophilised powders, as well as pre-prepared phosphate buffer, NAD and NADP cofactors, DMSO, glucose and glucose dehydrogenase (GDH) for the cofactor recycle system. Note that for some enzymes, it is possible to recycle cofactor using a low-cost alcohol donor such as isopropyl alcohol (IPA).

### ARED in kit with cofactor preference

ARED	Cofactor
AR-101	NADP
AR-102	NADP
AR-104	NADP
AR-105	NAD
AR-106	NADP
AR-107	NAD
AR-108	NAD
AR-109	NADP
AR-110	NADP
AR-111	NADP
AR-112	NADP
AR-113	NADP
AR-114	NADP
AR-115	NADP
AR-116	NADP
AR-117	NADP



## Contents

AREDS	16 vials lyophilised powder (50 mg each)
NADP	1 vial (80 mg)
NAD	1 vial (80 mg)
GDH	1 vial (250 mg)
Glucose	1 vial (2.5 g)
DMSO	1 vial (10 mL)
0.1M KH <sub>2</sub> PO <sub>4</sub> buffer (pH 7.0)	1 bottle (200 mL)

## Screening Procedure

1. Into a flask/vial, add 1 mL ARED in buffer (15 mg/mL)
2. Add 100  $\mu$ L Glucose in buffer (300 mg/mL)
3. Add 100  $\mu$ L NADP or NAD (10 mg/mL), depending on enzyme preference (see cofactor preference table).
4. Add 100  $\mu$ L GDH in buffer (20 mg/mL).
5. Add a solution of  $\sim$ 20 mg substrate in organic solvent (50-100  $\mu$ L, depending on solubility) such as DMSO or MTBE.
6. Shake/stir at room temperature (or ideally 30  $^{\circ}$ C). Agitate overnight.
7. Extract product with an organic solvent (MTBE, EtOAc etc.).
8. Analyse sample by chiral GC/HPLC to determine conversion and product ee.

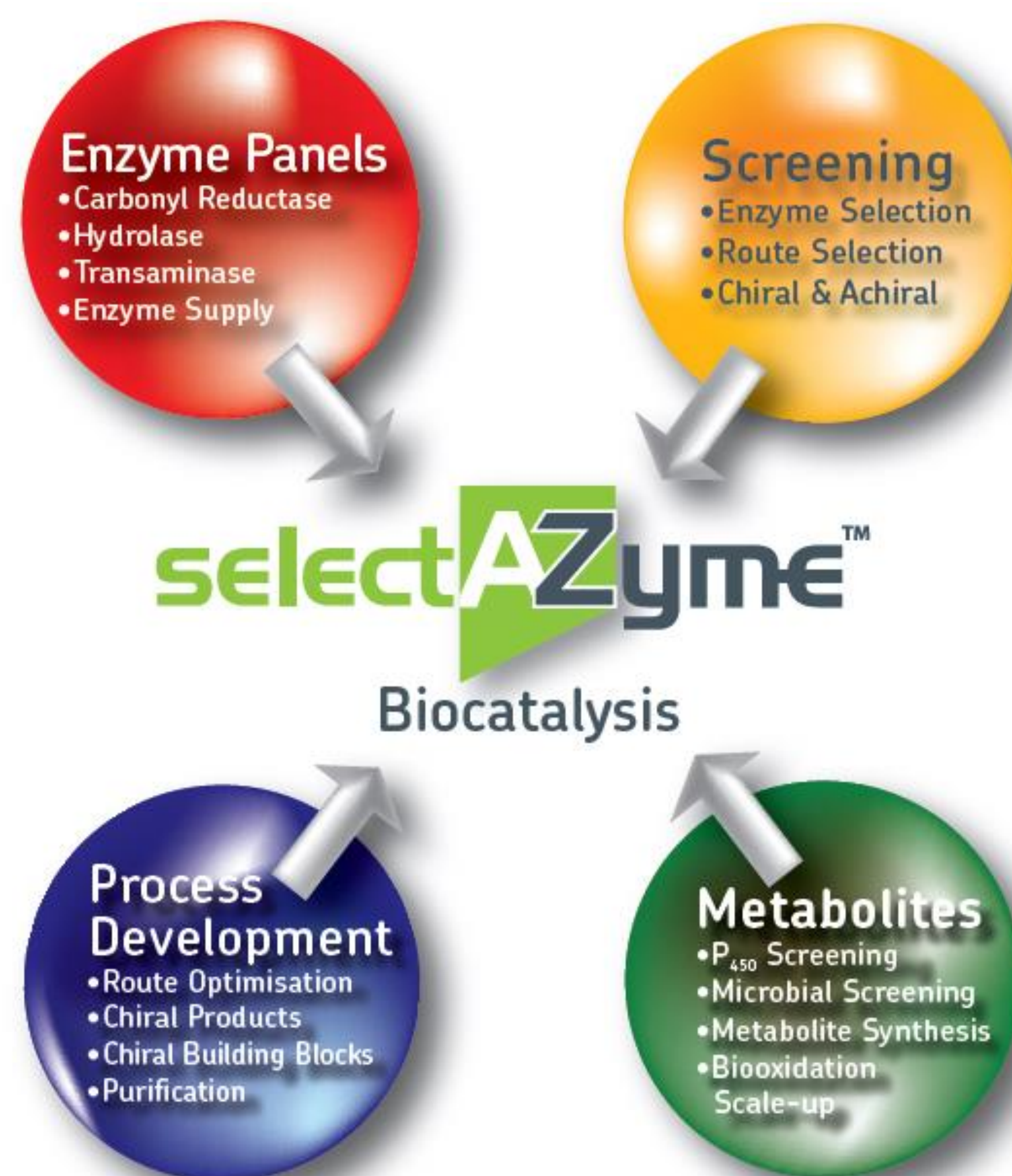
\*It is recommended to make the reaction mix solution fresh and use immediately. Avoid storage of the reaction mix as a solution, as this will degrade over time. An adequate supply of NADP, GDH, glucose and buffer is provided for 5 screening reactions. Additional GDH, buffer, glucose or NAD/NADP can be purchased from Almac if required

**Storage:** Recommend refrigeration at 4 $^{\circ}$ C to preserve enzyme activity.



### selectAZyme Offerings

- An ever-expanding biocatalysis team including molecular and microbiologists, enzymologists, bioinformaticians, organic chemists and analysts, all equipped with state-of-the art facilities.
- Expertise in gene identification, expression, fermentation and enzyme production, followed by the efficient use of enzymes to produce complex chiral APIs.
- Enzyme evolution based on computational re-design, semi-rational and random mutagenesis approaches, allowing access to bespoke biocatalysts with enhanced activity, selectivity and process robustness.
- Fully integrated biocatalyst development through screening, (chemo-) enzymatic route definition, process development and scale up (pilot plant facilities available).
- Rapid implementation of enzymatic steps in complex, multi-stage syntheses, leading to significant improvements in production yields and timelines.
- A simple business model that avoids IP issues.



### The selectAZyme Range of Enzyme Screening Kits

Our selectAZyme kits include a detailed user guide and come with all buffers, cofactors, recycling systems and reagents necessary to perform screens using standard laboratory equipment.

#### Carbonyl Reductase (CRED) biocatalysts

96 CRED biocatalysts for the production of chiral alcohols and/or use in cofactor recycling schemes

#### Aldehyde Reductase (ARED) biocatalysts

16 ARED biocatalysts

#### Hydrolase biocatalysts

48 commercially available hydrolases for selective acylation of alcohols and amines.

#### Nitrilase and Nitrile Hydratase (NHase) biocatalysts

9 NHases and 15 nitrilases

#### Transaminase (TAm) biocatalysts

96 TAm for the production of chiral amines from pro-chiral ketones.

#### Ene Reductase (ERED) biocatalysts

143 ERED biocatalysts for asymmetric reduction of activated alkenes

#### P450 Monooxygenase biocatalysts

96 P450 monooxygenase biocatalysts for a huge range of highly selective oxidations

### Want Almac to do the screening for you?

- Our experienced biocatalysis team can screen all of our enzymes against your target substrate(s) and simply provide the results.
- Flexible options for subsequent enzyme supply, evolution services, process development and scale up as required.

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