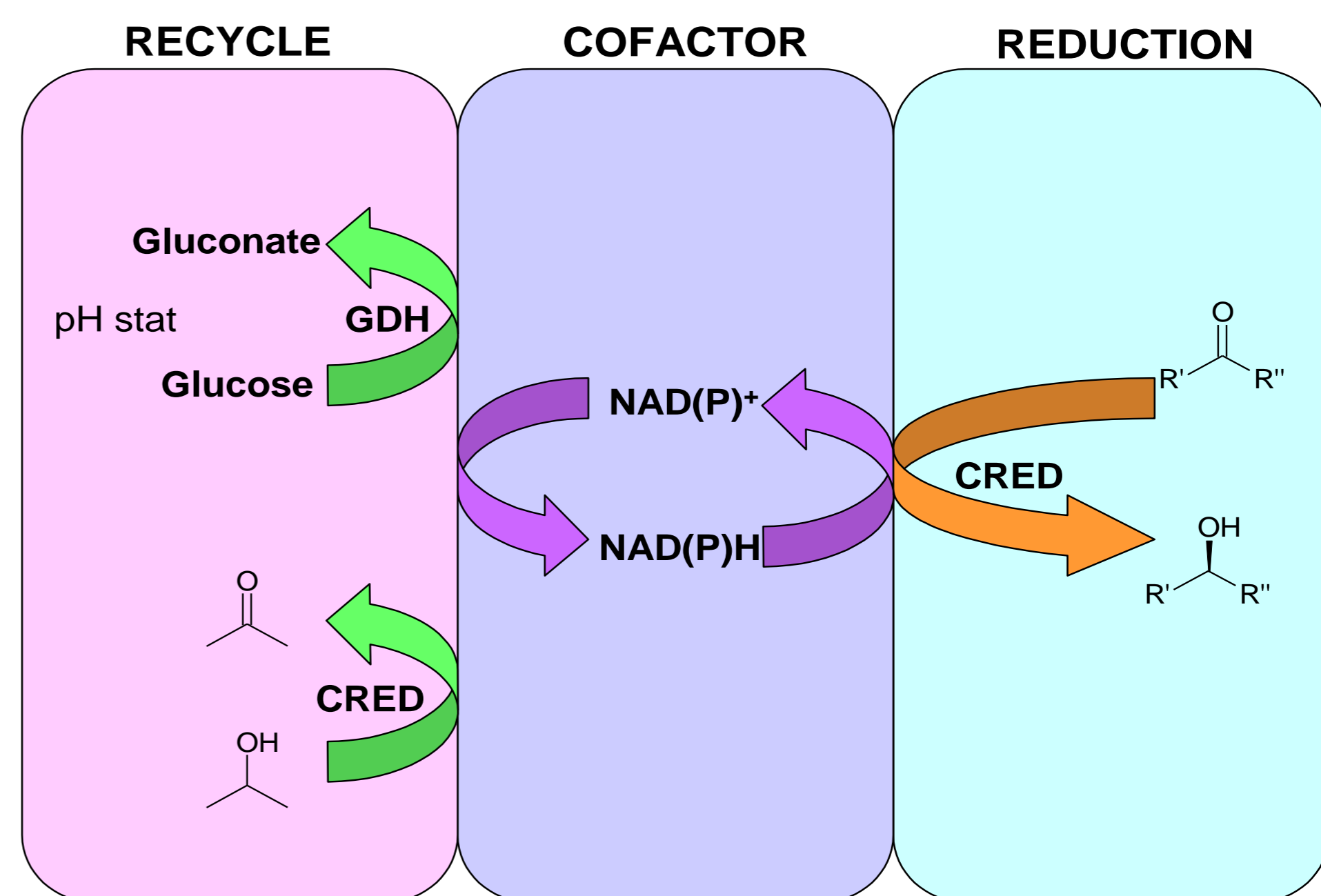
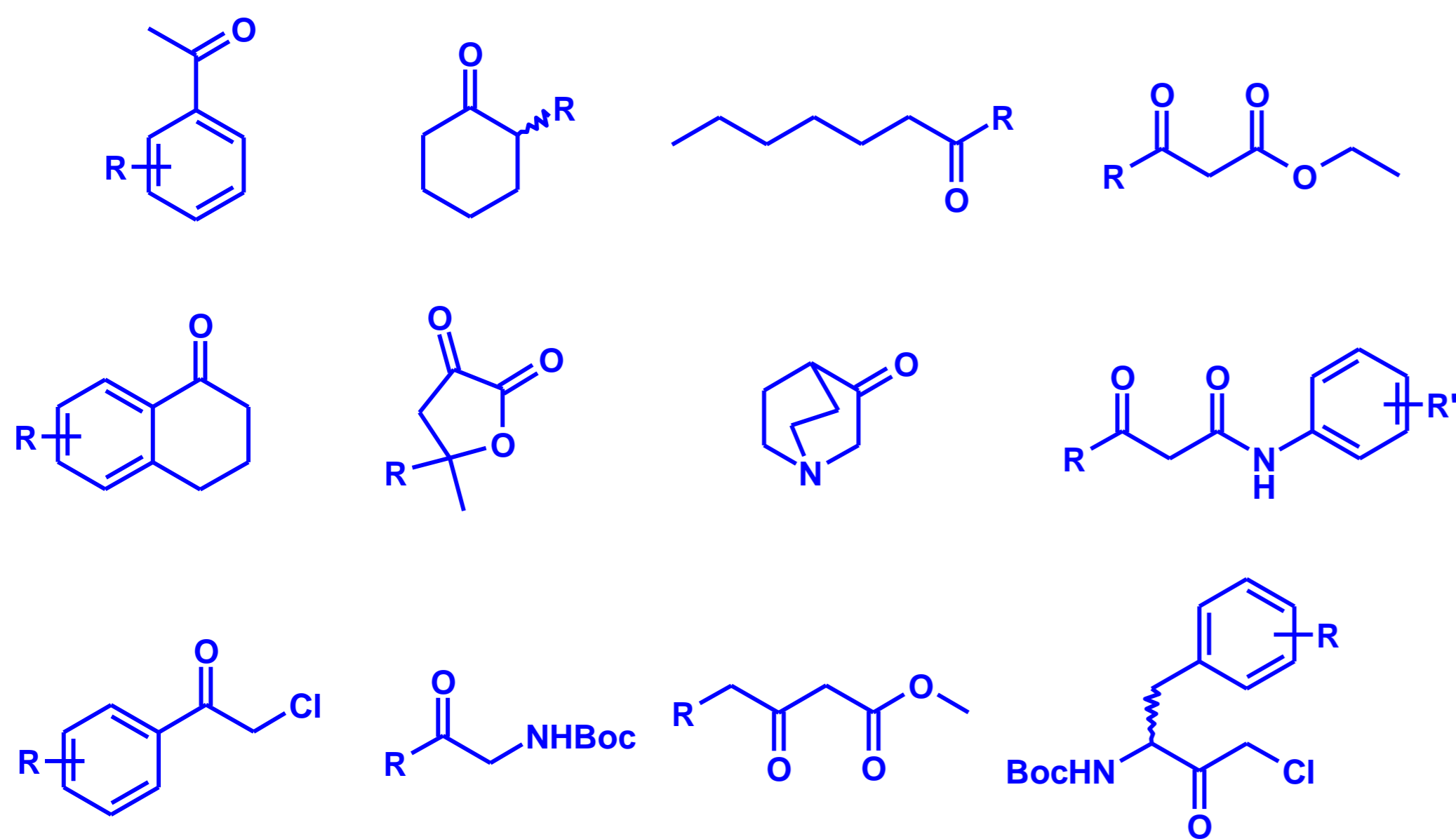


## Applications

Synthesis of enantiomerically pure (*R*) or (*S*) alcohols by enzymatic reduction of carbonyl compounds.

## Substrate range

A wide variety of structurally diverse carbonyl compounds, including aliphatic & aromatic ketones, diketones, ketoesters, ketoamides, ketoacids, cyclic ketones and aldehydes. A selection is shown below.



## Kit description

The kit contains 96 diverse pre-formulated carbonyl reductase (CRED) biocatalysts as lyophilised powders in 96 well format, as well as pre-prepared phosphate buffer and a reaction mix for the cofactor recycle system. Note that for some enzymes, it is possible to recycle cofactor using a low-cost alcohol donor such as isopropyl alcohol (IPA).

*CREDs contained in the screening kit:*

	1	2	3	4	5	6	7	8	9	10	11	12
A	1	9	17	25	33	41	49	57	65	73	81	89
B	2	10	18	26	34	42	50	58	66	74	82	90
C	3	11	19	27	35	43	51	59	67	75	83	91
D	4	12	20	28	36	44	52	60	68	76	84	92
E	5	13	21	29	37	45	53	61	69	77	85	93
F	6	14	22	30	38	46	54	62	70	78	86	94
G	7	15	23	31	39	47	55	63	71	79	87	95
H	8	16	24	32	40	48	56	64	72	80	88	96

## Contents

CREDs	96 enzymes (10 mg each) in 96 well format
Reaction mix*	1 vial (3.4 g)
DMSO	1 vial (10 mL)
0.1 M Phosphate buffer (pH 7)	1 bottle (60 mL)

\*Once dissolved in 50 mL phosphate buffer, reaction mix contains 60 mg/mL glucose monohydrate, 2 mg/mL NAD, 2 mg/mL NADP and 4 mg/mL GDH.

## Screening Procedure

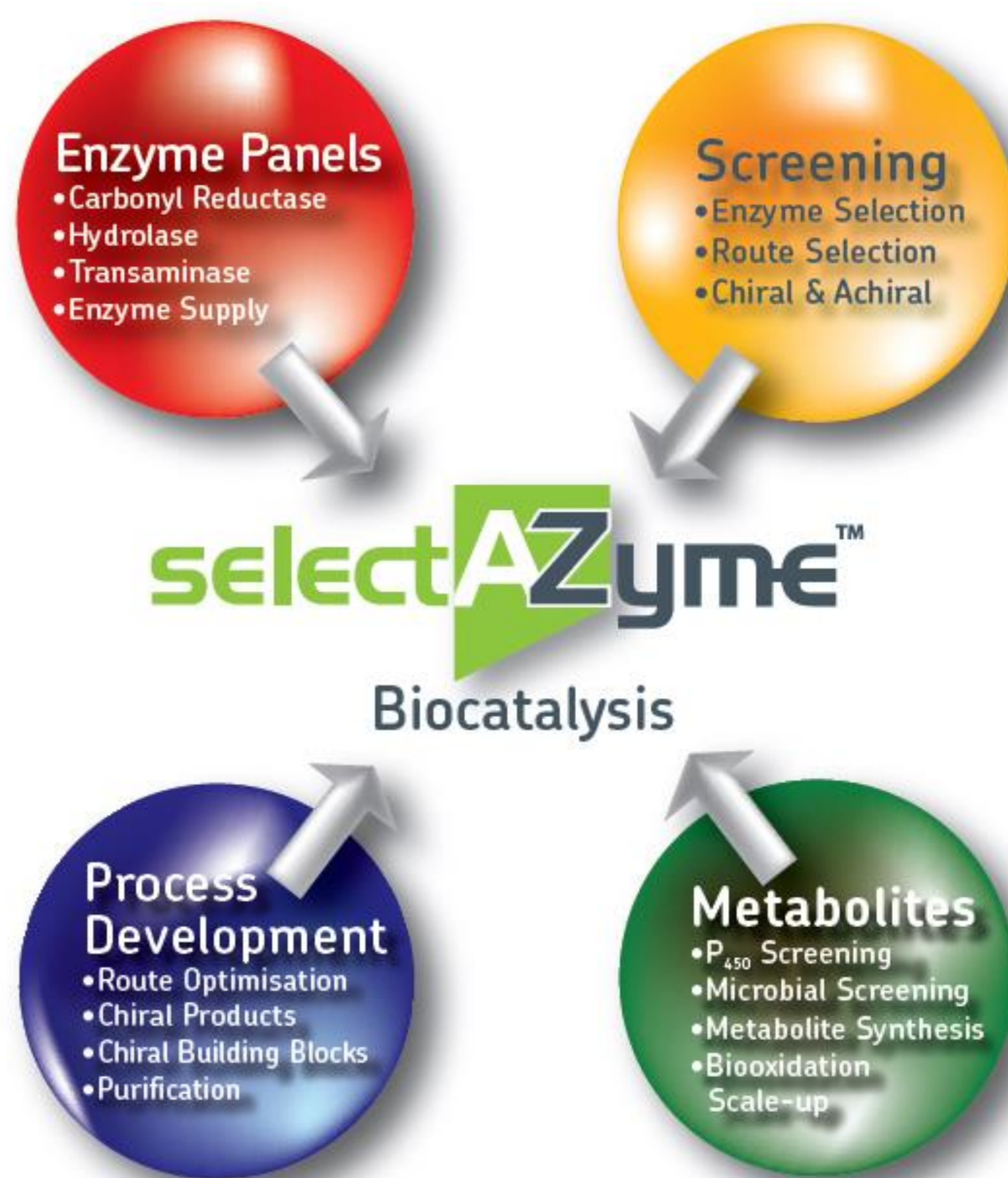
1. Dissolve the reaction mix (1 vial) in 50 mL of phosphate buffer.\*\*
2. Once dissolved, add 500  $\mu$ L of the reaction mix solution to each well containing 10 mg CRED.
3. Add a solution of 5-10 mg substrate in DMSO (25-50  $\mu$ L, depending on solubility).
4. Shake at room temperature (or ideally 30 °C). Agitate overnight.
5. Extract product with an organic solvent (MTBE, EtOAc etc.).
6. Analyse sample by GC/HPLC to determine conversion and product ee.

\*\*It is recommended to make the reaction mix solution fresh and use immediately. Avoid storage of the reaction mix as a solution, as this will degrade over time. Additional GDH, buffer, glucose monohydrate or NAD/NADP can be purchased from Almac if required.

**Storage:** The screening kit should be stored in a refrigerator at 4 °C to preserve enzyme activity.

### selectAZyme Offerings

- An ever-expanding biocatalysis team including molecular and microbiologists, enzymologists, bioinformaticians, organic chemists and analysts, all equipped with state-of-the art facilities.
- Expertise in gene identification, expression, fermentation and enzyme production, followed by the efficient use of enzymes to produce complex chiral APIs.
- Enzyme evolution based on computational re-design, semi-rational and random mutagenesis approaches, allowing access to bespoke biocatalysts with enhanced activity, selectivity and process robustness.
- Fully integrated biocatalyst development through screening, (chemo-) enzymatic route definition, process development and scale up (pilot plant facilities available).
- Rapid implementation of enzymatic steps in complex, multi-stage syntheses, leading to significant improvements in production yields and timelines.
- A simple business model that avoids IP issues.



### The selectAZyme Range of Enzyme Screening Kits

Our unique selectAZyme platform offers a range of enzymes suitable for carrying out a wide variety of chemical reactions. Our biocatalysts are prepared in easy to use kits for rapid customer evaluation without any IP issues. These include the following:

#### Carbonyl Reductase (CRED) biocatalysts

>300 CREDs for the production of chiral alcohols from pro-chiral ketones

#### Hydrolase biocatalysts

>100 hydrolases for selective hydrolysis in aqueous media, selective acylation in non-aqueous media, resolution of secondary alcohols, amines and thiols, formation of peptides

#### Nitrilase biocatalysts

>200 nitrilases for the synthesis of carboxylic acids by enzymatic hydrolysis of nitriles

#### Transaminase (TAm) biocatalysts

>200 TAmS for the production of chiral amines by asymmetric synthesis from pro-chiral ketones or resolution of racemic amines

#### Ene Reductase (ERED) biocatalysts

>200 EREDs for asymmetric reduction of activated alkenes

For the full range of enzyme screening kits on offer, please check the Almac website

### Want Almac to do the screening for you?

- Our experienced biocatalysis team can screen all of our enzymes against your target substrate(s) and simply provide the results.
- Flexible options for subsequent enzyme supply, evolution services, process development and scale up as required.

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