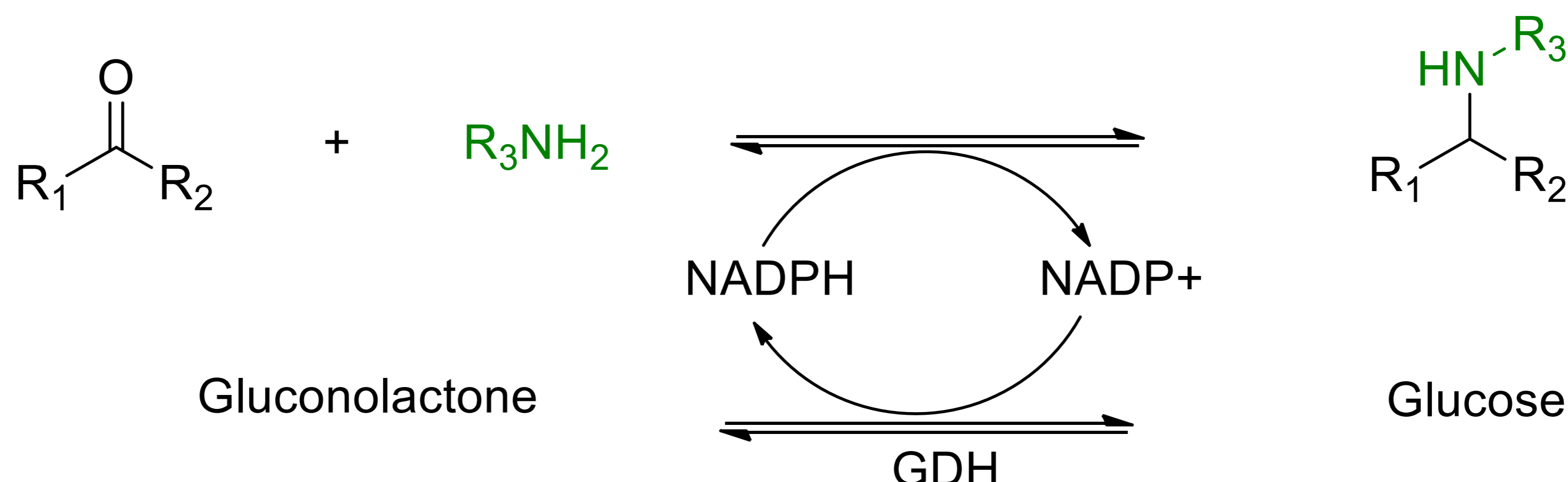


## Applications

Reductive aminase (RedAm) catalyse the reductive amination of carbonyl group



## Kit description

The kit contains 50 diverse pre-formulated Reductive aminase biocatalysts as lyophilised powders in 96-well format as well as pre-prepared Tris buffer and a reaction mix for the cofactor recycle system.

The enzymes supplied have not been extensively characterised therefore data regarding their substrate range and activity is limited.

### RedAm enzymes contained in the screening kit

	1	2	3	4	5	6	7
A	101	109	117	125	133	141	149
B	102	110	118	126	134	142	150
C	103	111	119	127	135	143	
D	104	112	120	128	136	144	
E	105	113	121	129	137	145	
F	106	114	122	130	138	146	
G	107	115	123	131	139	147	
H	108	116	124	132	140	148	

## Contents

RedAm: 50 enzymes	10 mg each in 96-well format
Reaction mix*	1 vial (1.98g)
DMSO	1 vial (10 ml)
0.1M Tris HCl (pH 9)	1 bottle (30 ml)

\*Once dissolved in 30 ml 0.1M Tris HCl reaction mix contains 60 mg/ml glucose, 2 mg/ml NADP and 4 mg/ml GDH.

## Screening Procedure

1. Into a vial, add 30 ml Tris buffer to the reaction mix.\*
2. Once dissolved, add 500 µl of the reaction mix solution to each assay containing 10 mg of the RedAm.
3. Add a solution of ~10 mg of Ketone ((50-100 µl, depending on solubility), e.g. DMSO or MTBE and the appropriate amine (2 to 20 equivalent in Tris HCl adjusted to 9)
4. Shake/stir at room temperature (or ideally 30 °C). Agitate overnight.
5. Basify the reaction with NaOH (10 M) to pH 12, extract product with an organic solvent (MTBE, EtOAc etc.).
6. Analyse sample by GC/HPLC to determine conversion and product ee.

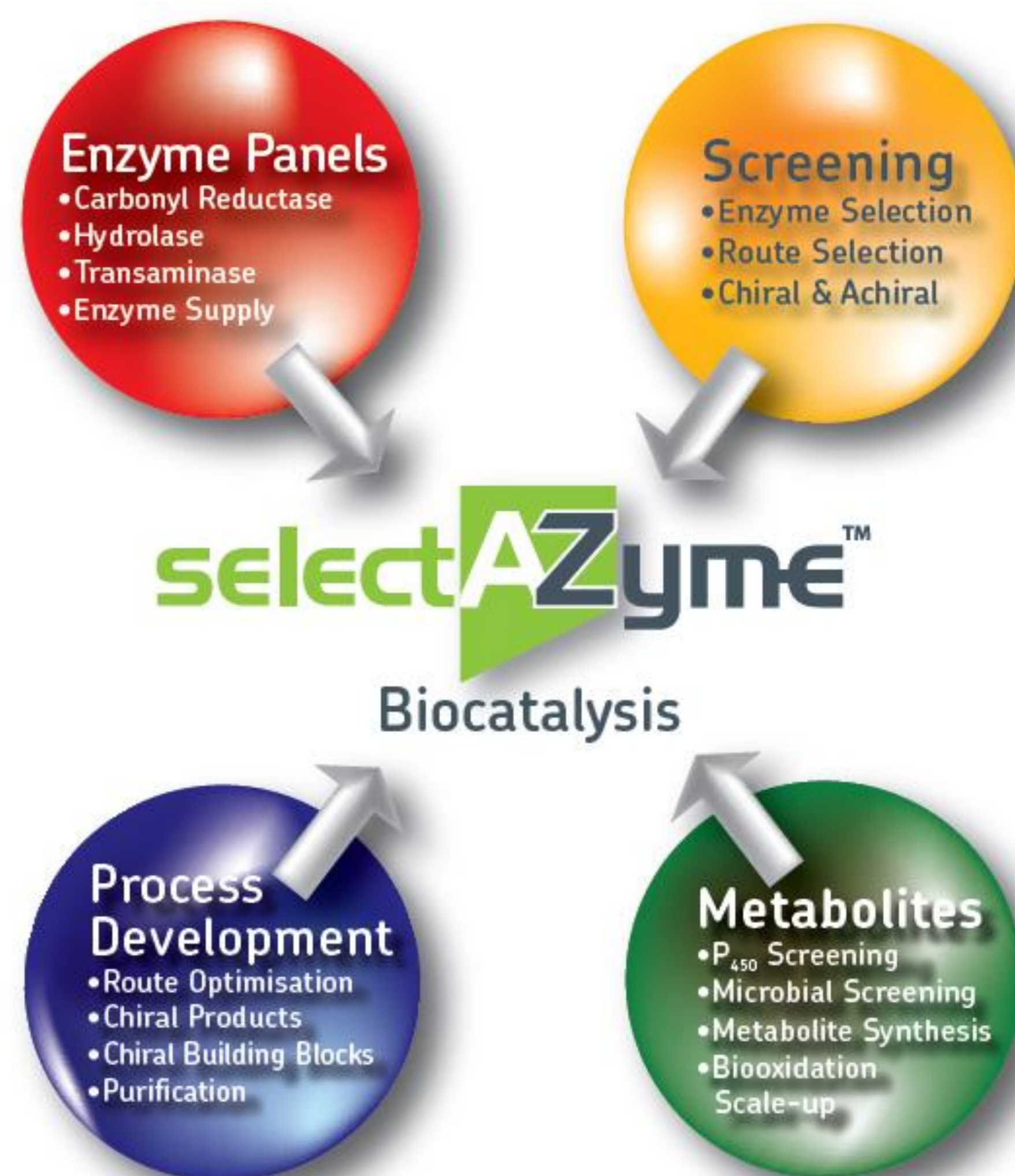
\*It is recommended to make the reaction mix solution fresh and use immediately. Avoid storage of the reaction mix as a solution, as this will degrade over time. An adequate supply of NADP, GDH, glucose and buffer is provided for one screen. Additional GDH, buffer, glucose or NAD/NADP can be purchased from Almac if required

**Storage:** Recommend refrigeration at 4°C to preserve enzyme activity.

# Reductive Aminase (RedAm) Enzyme Screening Kit RedAmESK-5000

## selectAZyme Offerings

- An ever-expanding biocatalysis team including molecular and microbiologists, enzymologists, bioinformaticians, organic chemists and analysts, all equipped with state-of-the art facilities.
- Expertise in gene identification, expression, fermentation and enzyme production, followed by the efficient use of enzymes to produce complex chiral APIs.
- Enzyme evolution based on computational re-design, semi-rational and random mutagenesis approaches, allowing access to bespoke biocatalysts with enhanced activity, selectivity and process robustness.
- Fully integrated biocatalyst development through screening, (chemo-) enzymatic route definition, process development and scale up (pilot plant facilities available).
- Rapid implementation of enzymatic steps in complex, multi-stage syntheses, leading to significant improvements in production yields and timelines.
- A simple business model that avoids IP issues.



## The selectAZyme Range of Enzyme Screening Kits

Our selectAZyme kits include a detailed user guide and come with all buffers, cofactors, recycling systems and reagents necessary to perform screens using standard laboratory equipment.

### Carbonyl Reductase (CRED) biocatalysts

96 CRED biocatalysts for the production of chiral alcohols and/or use in cofactor recycling schemes

### Aldehyde Reductase (ARED) biocatalysts

16 ARED biocatalysts

### Hydrolase biocatalysts

48 commercially available hydrolases for selective acylation of alcohols and amines.

### Nitrilase and Nitrile Hydratase (NHase) biocatalysts

9 NHases and 15 nitrilases

### Transaminase (TAm) biocatalysts

96 TAm for the production of chiral amines from pro-chiral ketones.

### Ene Reductase (ERED) biocatalysts

143 ERED biocatalysts for asymmetric reduction of activated alkenes

### P450 Monooxygenase biocatalysts

96 P450 monooxygenase biocatalysts for a huge range of highly selective oxidations

## Want Almac to do the screening for you?

- Our experienced biocatalysis team can screen all of our enzymes against your target substrate(s) and simply provide the results.
- Flexible options for subsequent enzyme supply, evolution services, process development and scale up as required.

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