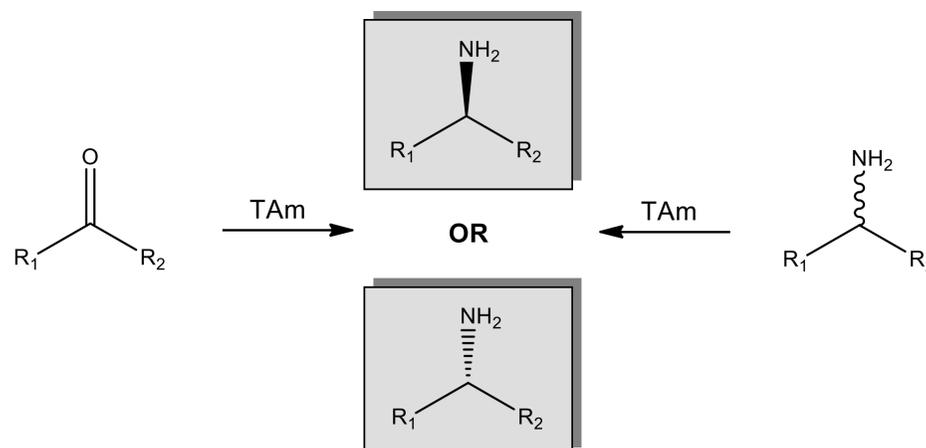


## Applications

Synthesis of enantiomerically pure (R) or (S) chiral amines by either resolution or asymmetric synthesis.



## Kit description

The kit contains 36 diverse pre-formulated transaminase biocatalysts as lyophilised powders, as well as pre-prepared phosphate buffer, pyridoxal-5'-phosphate (PLP), sodium pyruvate as amine acceptor for resolution and isopropylamine\*HCl (IPA\*HCl) as amine donor for asymmetric synthesis.

### TAmS contained in the screening kit

101	102	103	105	106	107
108	109	110	111	112	113
114	115	116	117	118	119
120	121	122	123	124	141
144	148	151	152	153	157
419	423	445	535	718	913

### Contents:

TAmS	36 vials lyophilised powder (50 mg each)
PLP	1 vial (100 mg)
Isopropylamine.HCl	1 vial (2 g)
Cyclohexylamine	1 vial (2 g)
1-Phenylethylamine	1 vial (2 g)
Pyruvic acid	1 vial (2.8 mL)
0.2M KH <sub>2</sub> PO <sub>4</sub> buffer (pH 8.0)	2 bottles (2 x 200 mL)

## Asymmetric Synthesis Screening Procedure

1. Label a 2 mL vial/tube with enzyme name and add 10 mg of corresponding enzyme.
2. Add 500 µL PLP (14 mg in 50 mL 0.2 M KH<sub>2</sub>PO<sub>4</sub>, pH 8.0) to each tube.
3. Add 400 µL amine donor isopropylamine\*HCl (5 g in 40 mL water, pH 8) to each tube.
4. Add 100 µL the ketone substrate (~50 mg/mL in DMSO) under investigation to each tube.
5. Agitate at room temperature (or ideally 40 °C) overnight.

## Racemic Resolution Screening Procedure

1. Label a 2 mL vial/tube with enzyme name and add 10 mg of corresponding enzyme.
2. Add 500 µL PLP (14 mg in 50 mL 0.2 M KH<sub>2</sub>PO<sub>4</sub>, pH 8.0) to each tube.
3. Add 400 µL sodium pyruvate (300 mg in 40 mL water) to each tube.
4. Add 100 µL the racemic amine substrate (~50 mg/mL in DMSO) under investigation to each tube.
5. Agitate at room temperature (or ideally 40 °C) overnight.

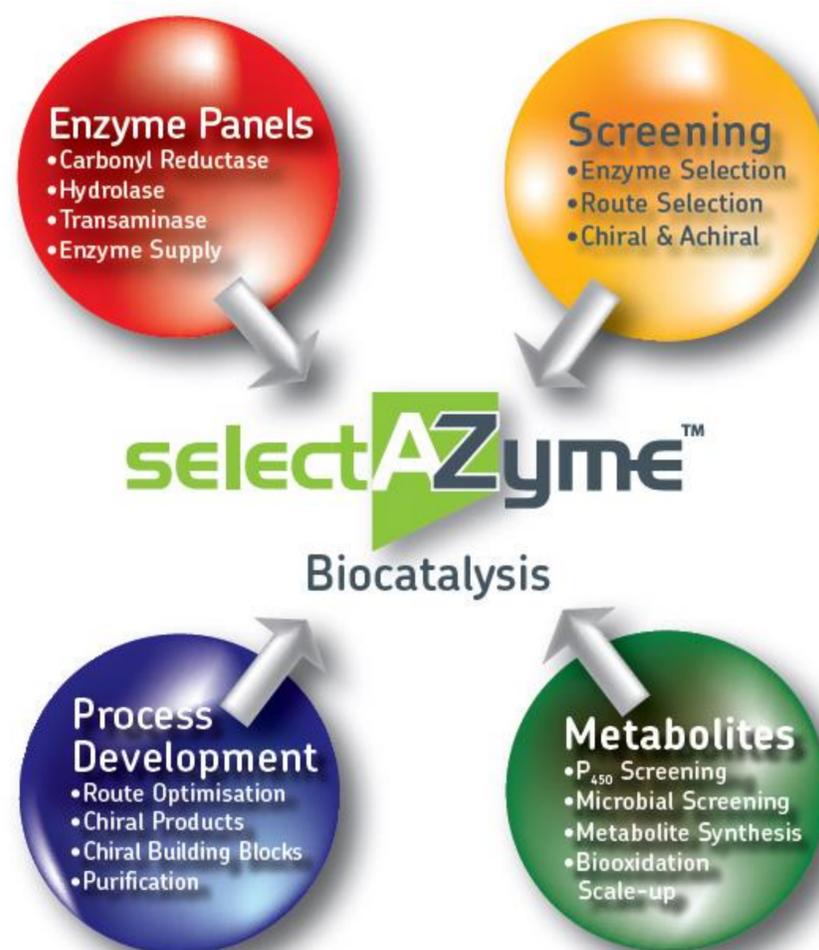
## Sample work-up

1. Samples can be prepared by addition of 1 mL acetonitrile followed by centrifugation for analysis by reverse phase HPLC.
2. Alternatively samples can be prepared by addition of a few drops of 4 M NaOH to each reaction followed by extraction of the product in 0.5 mL of an organic solvent such as MTBE, EtOAc etc. After evaporation of the solvent samples can be redissolved in HPLC/GC solvent.
3. Analyse sample by chiral HPLC/GC to determine conversion and product *ee*.

**Storage:** Recommend refrigeration at 4°C to preserve enzyme activity.

## selectAZyme Offerings

- An ever-expanding biocatalysis team including molecular and microbiologists, enzymologists, bioinformaticians, organic chemists and analysts, all equipped with state-of-the art facilities.
- Expertise in gene identification, expression, fermentation and enzyme production, followed by the efficient use of enzymes to produce complex chiral APIs.
- Enzyme evolution based on computational re-design, semi-rational and random mutagenesis approaches, allowing access to bespoke biocatalysts with enhanced activity, selectivity and process robustness.
- Fully integrated biocatalyst development through screening, (chemo-) enzymatic route definition, process development and scale up (pilot plant facilities available).
- Rapid implementation of enzymatic steps in complex, multi-stage syntheses, leading to significant improvements in production yields and timelines.
- A simple business model that avoids IP issues.



## The selectAZyme Range of Enzyme Screening Kits

Our selectAZyme kits include a detailed user guide and come with all buffers, cofactors, recycling systems and reagents necessary to perform screens using standard laboratory equipment.

### Carbonyl Reductase (CRED) biocatalysts

96 CRED biocatalysts for the production of chiral alcohols and/or use in cofactor recycling schemes

### Aldehyde Reductase (ARED) biocatalysts

16 ARED biocatalysts

### Hydrolase biocatalysts

48 commercially available hydrolases for selective acylation of alcohols and amines.

### Nitrilase and Nitrile Hydratase (NHase) biocatalysts

9 NHases and 15 nitrilases

### Transaminase (TAm) biocatalysts

96 TAm for the production of chiral amines from pro-chiral ketones.

### Ene Reductase (ERED) biocatalysts

143 ERED biocatalysts for asymmetric reduction of activated alkenes

### P450 Monooxygenase biocatalysts

96 P450 monooxygenase biocatalysts for a huge range of highly selective oxidations

## Want Almac to do the screening for you?

- Our experienced biocatalysis team can screen all of our enzymes against your target substrate(s) and simply provide the results.
- Flexible options for subsequent enzyme supply, evolution services, process development and scale up as required.

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